HarbisonWalker

SAFETY DATA SHEET

1. Identification

Product identifier KS-4 PLUS; KS-4 PLUS WF

Other means of identification

Brand Code 5897, 5898

Recommended use For Industrial Use Only

Recommended restrictions Avoid dry cutting, blasting, or dust generation. Users should be informed of the potential presence

of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under

applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name HarbisonWalker International

Address 1305 Cherrington Parkway, Suite 100

Moon Township Pennsylvania

15108 US

U

Telephone General Phone: 412-375-6600

Websitewww.thinkHWI.comEmergency phone numberNot available.SupplierNot available.

2. Hazard identification

Physical hazards Not classified.

Health hazards Carcinogenicity Category 1A

Specific target organ toxicity, repeated Category 1

exposure

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement May cause cancer. Causes damage to organs through prolonged or repeated exposure.

Precautionary statement

Prevention Keep out of reach of children. Read label before use. Obtain special instructions before use. Do

not handle until all safety precautions have been read and understood. Do not breathe dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear

protective gloves/protective clothing/eye protection/face protection.

Response If medical advice is needed, have product container or label at hand. IF exposed or concerned:

Get medical advice/attention.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Material name: KS-4 PLUS; KS-4 PLUS WF SDS CANADA

Chemical name	Common name and synonyms	CAS number	%
Mullite		1302-93-8	50 - 70
SILICA, CRYSTALLINE, CRISTOBALITE		14464-46-1	10 - 25
SILICA, AMORPHOUS, FUMED	Fumed Silica Silica, crystalline free	7631-86-9	2.5 - 10
SILICA, AMORPHOUS, FUMED		69012-64-2	1 - 2.5
Other components below reportable levels			20 - 40

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists. Eye contact Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Rinse mouth. Get medical attention if symptoms occur. Ingestion

effects.

Most important

symptoms/effects, acute and delayed

Indication of immediate

treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed. medical attention and special

General information IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible).

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters Use fire-extinguishing media appropriate for surrounding materials.

Not available.

Not applicable.

Not available.

6. Accidental release measures

Personal precautions. protective equipment and emergency procedures

Methods and materials for containment and cleaning up Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

Dusts may irritate the respiratory tract, skin and eyes. Prolonged exposure may cause chronic

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store in tightly closed container. Store in a well-ventilated place. Keep out of the reach of children. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

ipational exposure limits			
JS. ACGIH Threshold Limit Values		Value	Form
Components	Туре		
/Jullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 4464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
canada. Alberta OELs (Occupation components	nal Health & Safety Code, Sc Type	hedule 1, Table 2) Value	Form
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 4464-46-1)	TWA	0.025 mg/m3	Respirable.
,		0.025 mg/m3	Respirable particles.
Canada. British Columbia OELs. (Cafety Regulation 296/97, as amer		s for Chemical Substances, Oc	cupational Health and
Components	Туре	Value	Form
fullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable.
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	4 mg/m3	Total
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	4 mg/m3	Total fume.
SILICA, AMORPHOUS, 'UMED (CAS 7631-86-9)	TWA	1.5 mg/m3	Respirable.
SILICA, AMORPHOUS, CUMED (CAS 69012-64-2)	TWA	1.5 mg/m3	Respirable fume.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 4464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Canada. Manitoba OELs (Reg. 217 Components	/2006, The Workplace Safety Type	And Health Act) Value	Form
Mullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable fraction.
ILICA, CRYSTALLINE, RISTOBALITE (CAS 4464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Canada. Ontario OELs. (Control of Components	f Exposure to Biological or C Type	hemical Agents) Value	Form
1ullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable fraction.
SILICA, AMORPHOUS, CUMED (CAS 69012-64-2)	TWA	2 mg/m3	Respirable fraction.
GILICA, CRYSTALLINE, CRISTOBALITE (CAS 4464-46-1)	TWA	0.05 mg/m3	Respirable fraction.
Canada. Quebec OELs. (Ministry o	of Labor - Regulation respecti Type	ing occupational health and sa Value	fety) Form
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	6 mg/m3	Respirable dust.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	2 mg/m3	Respirable dust and/or fume.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable dust.

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) **Form** Components Value Type Mullite (CAS 1302-93-8) 15 minute 20 mg/m3 Dust. 8 hour 10 mg/m3 Dust. Respirable fraction and SILICA, AMORPHOUS, 8 hour 2 mg/m3 FUMED (CAS 69012-64-2) fume. SILICA, CRYSTALLINE, 15 minute Inhalable fraction. 10 mg/m3 CRISTOBALITE (CAS 14464-46-1) 8 hour 0.05 mg/m3 Respirable fraction.

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelinesOccupational exposure to nuisance dust (total and respirable) and respirable crystalline silica

should be monitored and controlled.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter. Applicable for

industrial settings only.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Applicable for industrial settings only.

Other Use of an impervious apron is recommended. Applicable for industrial settings only.

exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.









General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Solid.
Form Powder.
Color Grey.

Odor Not available.
Odor threshold Not available.
pH Not available.
Melting point/freezing point Not available.
Initial boiling point and boiling Not available.

range

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower Not available.

(%)

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%)

Not available. Not available.

Explosive limit - upper (%) Vapor pressure Not available. Vapor density

Not available. Not available.

Relative density Solubility(ies)

Not available. Solubility (water) **Partition coefficient** Not available.

(n-octanol/water)

Auto-ignition temperature Not available. Not available. **Decomposition temperature Viscosity** Not available.

Other information

Explosive properties Not explosive. Oxidizing properties Not oxidizing.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may

not be specific to industrial application exposure.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Dust may irritate respiratory system. Prolonged inhalation may be harmful.

Dust or powder may irritate the skin. Skin contact

Dust may irritate the eyes. Eve contact

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

Acute toxicity Not known.

Prolonged skin contact may cause temporary irritation. Skin corrosion/irritation Serious eye damage/eye

irritation

Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

SILICA, CRYSTALLINE, CRISTOBALITE (CAS Irritant

14464-46-1)

Not a respiratory sensitizer. Respiratory sensitization

This product is not expected to cause skin sensitization. Skin sensitization

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

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Carcinogenicity

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

ACGIH Carcinogens

Mullite (CAS 1302-93-8)

A4 Not classifiable as a human carcinogen.

SILICA, CRYSTALLINE, CRISTOBALITE (CAS A2 Suspected human carcinogen.

14464-46-1)

Canada - Alberta OELs: Carcinogen category

SILICA, CRYSTALLINE, CRISTOBALITE (CAS Suspected human carcinogen.

14464-46-1)

Canada - Manitoba OELs: carcinogenicity

Mullite (CAS 1302-93-8)

Not classifiable as a human carcinogen.

SILICA, CRYSTALLINE, CRISTOBALITE (CAS Suspected human carcinogen.

14464-46-1)

Canada - Quebec OELs: Carcinogen category

SILICA, CRYSTALLINE, CRISTOBALITE (CAS Detected carcinogenic effect in animals.

14464-46-1)

IARC Monographs. Overall Evaluation of Carcinogenicity

SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)
3 Not classifiable as to carcinogenicity to humans.
3 Not classifiable as to carcinogenicity to humans.
3 Not classifiable as to carcinogenicity to humans.

SILICA, CRYSTALLINE, CRISTOBALITE (CAS 1 Carcinogenic to humans.

14464-46-1)

US. National Toxicology Program (NTP) Report on Carcinogens

SILICA, CRYSTALLINE, CRISTOBALITE (CAS Known To Be Human Carcinogen.

14464-46-1)

Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be

harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsThis product, in its present state, when discarded or disposed of, is not a hazardous waste

according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria

for hazardous waste.

Hazardous waste codeSince this product is used in several industries, no Waste Code can be provided by the supplier.

The Waste Code should be determined in arrangement with your waste disposal partner or the

responsible authority.

Waste from residues / unused

products

Not available.

Contaminated packaging Not available.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS

contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes

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Country(s) or region Inventory name On inventory (yes/no)*

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 02-01-2021

Version # 01

Disclaimer This information is based on our present knowledge on creation date. However, this shall not

constitute a guarantee for any specific product features and shall not establish a legally valid

contractual relationship.

Revision information Product and Company Identification: Product Codes

Composition / Information on Ingredients: Ingredients

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